

BUSINESS VISIONS

"As One of the leading steel company in India, Kvn steels (metal suppliers) has always been our endeavor to continuously strengthen our domestic business and market position, further our ranking as a significant regional player and achieve progress across our operations, all of which, we believe, should contribute to a growth-led financial performance and result in creation of enhanced value for our customers."

We help customers develop their energy resources; bringing world class capability and delivering it locally. We promote commercial arrangements that are aligned to our customers' needs, allowing us to deliver more value to the customer while increasing the returns from our most precious asset – our people.





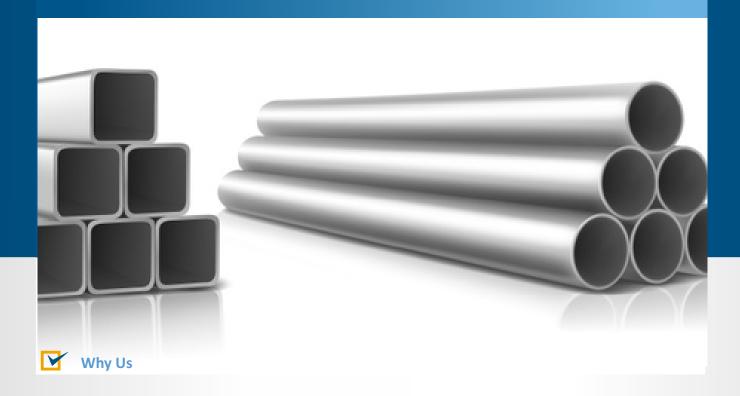


Kvn steels (metal suppliers) is a leading Supplier of all Ferrous & Non-Ferrous Metals.

As a pioneer Kvn steels (metal suppliers) is at the forefront of technology and research.

We are constantly innovating, listening to the rapidly changing market and giving the consumer the best value for his money.

Kvn steels (metal suppliers) is a force to reckon with in the field of exporting premium quality. Fittings, & Flanges in Carbon Steel, Alloy Steel, Stainless Steel, Duplex Stainless Steel and Low Temperature Services. We are based in Mumbai (India), the company has scaled incredible heights in business owing to its innovative products. The company's productivity and clients base is always on an upward swing.



We are a renowned name in this domain engaged in providing various types of SS,

CS & AS Products. Owing to our excellent product quality and transparent dealings, we have gained immense clients' appreciation.



We are trusted by our customers for the following reasons:

- Superior quality products
- Timely delivery schedule



- Cost-effective rates
- Timely delivery of products
- Easy payment modes
- Good Financial Position & TQM



- Customized solution
- Customized packaging

Certificate of Registration



This is to Certify That The Quality Management System of

KVN STEELS...

SWAPNA CHS LTD, R-5, PLOT NO. 107, CHARKOP SECTOR-01, KANDIVALI - WEST, MUMBAI- 400067, MAHARASHTRA, INDIA.

has been assessed and found to conform to the requirements of

ISO 9001:2015

for the following scope:

EXPORTER, IMPORTER, SUPPLIER & STOCKIST OF VARIOUS TYPES
OF FERROUS & NON FERROUS METALS

Certificate No 20DOGJ01

Initial Registration Date : 18/01/2020 Issuance Date : 18/01/2020

Date of Expiry : 17/01/2023

1st Surve. Due : 18/12/2020 2nd Surve. Due : 18/12/2021



DIRECTOR





ROHS Certification Pvt. Ltd.

408, Madhuban Building, 55, Nehru Place, New Delhi - 110 019, India Phone : +91.11.41525522 | e-mail : info@rohscertification.co.in | website : www.rohscertification.co.in

The Registration is not a Product Quality Certificate, subject to successful completion of surveillance audits, visit for verification on www.rohscertification.co.in Certificate is the Property of ROHS and return when demanded



Certificate of Registration

PRESSURE EQUIPMENT DIRECTIVE

Certificate No. 15439

This is to certify that the Management System of

KVN STEELS...

Plot No. 107/5, Swapna Housing, Sector-1, Charkop, Kandivali West, Mumbai - 400067, Maharashtra, India.

has been found to conform to

European Directive 2014/68/EU

This Certificate is valid for the below scope of services and as mentioned in Annexure

Manufacturer of Pipes & Tubes (Seamless & Welded), Fittings & Flanges in Stainless Steel, Carbon Steel, Alloy Steel, Duplex Steel, Super Duplex Steel, Titanium, Nicked Alloys and Cupro-Nickel.

Date of Registration

30/01/2021

Re-certification Date

29/01/2024





Date of Expiry

29/01/2022

Signed on behalf of AQSR





The certificate is valid for three years subject to satisfactory annual assessment. To check certificate authencity, please visit www.aqsrusa.com

Europe Office : 105, Smith Street, Coventry CV65EH, Warwickshire, United Kingdom, Web : www.aqsrusa.com

We are Manufacturers, Exporters and Supplier of wide range Pipes & Tubes in Mumbai, India.

These Pipes & Tubes are manufactured using high quality raw materials which are controlled and tested by our experts. All the Pipes & Tubes are produced as per the National & International Industrial Standards. We have Pipes & Tubes in various types and grades such as Stainless Steel, Carbon Steel, Duplex Steel, Super Duplex Steel, Alloy Steel, Nickel Alloy, Titanium Alloy, Aluminium Alloy & Cupro-Nickel Alloy.

Stainless Steel Pipes & Tubes :: Hastelloy Pipes & Tubes :: Carbon Steel Pipes & Tubes :: Inconel / Incoloy Pipes & Tubes

Alloy 20 Pipes & Tubes :: Copper Nickel Pipes & Tubes :: Monel Pipes & Tubes :: Alloy Steel Pipes & Tubes

Aluminum Pipes & Tubes :: Nickel Pipes & Tubes :: Titanium Pipes & Tubes :: Alloy Steel Welded Pipe

Stainless Steel Pipes Dimension (Schedule, Wall Tickness & Weight) Part - 1

| MM | Desig | nation | O/D | | | | | | | | No | minal ' | Wall Thic | kness | | | | | | | |
|---|--------|--------|-------|------|--------|------|-------|------|--------|------|--------|---------|-----------|-------|--------|------|--------|-------|--------|-------|------------------|
| MM | of Dia | ameter | DIA | SC | H.58 | S | CH.5 | SC | H 10S | S | CH.10 | SC | H.20S | SC | H.30 | SC | H.40S | SC | H.40 | SC | H 60 |
| 8 1/4 13.7 1.2 0.37 1.65 0.49 2 0.58 2.24 0.64 1 10 3/8 17.2 1.2 0.47 1.65 0.63 2 0.74 2.31 0.87 1 15 1/2 2.13 1.65 0.01 1.65 0.81 2.11 1.02 2.5 1.15 2.77 1.29 1 20 3/4 26.7 1.65 1.03 1.65 1.03 2.11 1.3 2.11 1.3 2.24 2.87 1.71 1 2 32 11/4 24.2 1.65 1.67 1.65 1.67 2.77 2.73 2.77 2.73 3.29 3.56 3.44 1 <t< th=""><th>(A)</th><th>(B)</th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th></th><th>Weight Kg/Mtr</th></t<> | (A) | (B) | | | | | | | | | | | | | | | | | | | Weight Kg/Mtr |
| 10 3/8 17.2 1.2 0.47 1.65 0.63 2 0.74 2.31 0.87 | 6 | 1/8 | 10.3 | 1 | 0.23 | | | 1.2 | 0.27 | | | 1.5 | 0.33 | | | 1.73 | 0.37 | | | | |
| 15 | 8 | 1/4 | 13.7 | 1.2 | 0.37 | | | 1.65 | 0.49 | | | 2 | 0.58 | | | 2.24 | 0.64 | | | | |
| 20 3/4 26.7 1.65 1.03 1.65 1.03 2.11 1.3 2.11 1.3 2.5 1.49 | 10 | 3/8 | 17.2 | 1.2 | 0.47 | | | 1.65 | 0.63 | | | 2 | 0.74 | | | 2.31 | 0.87 | | | | |
| 25 | 15 | 1/2 | 21.3 | 1.65 | 0.01 | 1.65 | 0.81 | 2.11 | 1.02 | 2.11 | 1.02 | 2.5 | 1.15 | | | 2.77 | 1.29 | | | | |
| 32 | 20 | 3/4 | 26.7 | 1.65 | 1.03 | 1.65 | 1.03 | 2.11 | 1.3 | 2.11 | 1.3 | 2.5 | 1.49 | | | 2.87 | 1.71 | | | | |
| 40 11/2 48.3 1.65 1.93 1.65 1.93 2.77 3.16 2.77 3.16 3 3.35 3.68 4.11 4.12 4.11 4.12 4.11 4.12 4.11 4.12 4.11 4.12 4.11 4.12 4.11 4.12 4.11 4.12 4.11 4.12 4.11 4.12 4.11 4.12 4.11 4.12 4.11 4.12 4.11 4.12 4.11 | 25 | 1 | 33.4 | 1.65 | 1.31 | 1.65 | 1.31 | 2.77 | 2.13 | 2.77 | 2.13 | 3 | 2.24 | | | 3.38 | 2.54 | | | | |
| 50 2 60.3 1.65 1.93 1.65 2.42 2.77 3.99 2.77 3.99 3.5 4.9 3.91 5.52 65 21/2 73 2.11 3.75 2.11 3.75 3.05 5.34 3.5 6 5.16 8.77 80 3 88.9 2.11 4.59 2.05 6.56 3.05 6.56 4 8.37 5.49 11.47 90 31/2 101.6 2.11 5.25 2.11 5.93 3.05 7.53 3.05 7.53 4 9.62 5.74 13.78 100 4 114.3 2.17 9.61 3.4 11.74 3.43 11.74 5 16.8 6.55 2210 150 6 168.3 2.77 11.47 3.4 14.04 3.43 14.04 5.5 22.08 7.04 37.38 <td>32</td> <td>11/4</td> <td>24.2</td> <td>1.65</td> <td>1.67</td> <td>1.65</td> <td>1.67</td> <td>2.77</td> <td>2.73</td> <td>2.77</td> <td>2.73</td> <td>3</td> <td>2.9</td> <td></td> <td></td> <td>3.56</td> <td>3.44</td> <td></td> <td></td> <td></td> <td></td> | 32 | 11/4 | 24.2 | 1.65 | 1.67 | 1.65 | 1.67 | 2.77 | 2.73 | 2.77 | 2.73 | 3 | 2.9 | | | 3.56 | 3.44 | | | | |
| 66 21/2 73 2.11 3.75 2.11 3.75 3.05 5.34 3.05 5.34 3.5 6 5.16 8.77 9 80 3 88.9 2.11 4.59 2.11 4.59 3.05 6.56 3.05 6.56 4 8.37 5.49 11.47 9 90 31/2 101.6 2.11 5.25 2.11 5.25 3.05 7.53 3.05 8.5 4.5 12.18 6.02 6.32 9 100 4 114.3 2.11 5.93 2.11 5.93 3.05 8.5 3.05 8.5 4.5 12.18 6.02 6.32 9 150 6 168.3 2.77 11.47 2.7 11.47 3.4 14.04 3.43 14.04 5.5 22.08 7.11 28.69 200 8 219.1 2.77 15 3.76 20.77 3.76 20.27 6.35 33.82 </td <td>40</td> <td>11/2</td> <td>48.3</td> <td>1.65</td> <td>1.93</td> <td>1.65</td> <td>1.93</td> <td>2.77</td> <td>3.16</td> <td>2.77</td> <td>3.16</td> <td>3</td> <td>3.35</td> <td></td> <td></td> <td>3.68</td> <td>4.11</td> <td></td> <td></td> <td></td> <td></td> | 40 | 11/2 | 48.3 | 1.65 | 1.93 | 1.65 | 1.93 | 2.77 | 3.16 | 2.77 | 3.16 | 3 | 3.35 | | | 3.68 | 4.11 | | | | |
| 80 3 88.9 2.11 4.59 2.11 4.59 3.05 6.56 3.05 6.56 4 8.37 5.49 11.47 9 90 31/2 101.6 2.11 5.25 2.11 5.25 3.05 7.53 3.05 7.53 4 9.62 5.74 13.78 9 100 4 114.3 2.11 5.93 2.11 5.93 3.05 8.5 3.05 8.5 4.5 12.18 6.02 6.32 9 150 6 168.3 2.77 11.47 2.77 11.47 3.4 11.74 3.43 11.74 5 16.8 6.55 2210 9 200 8 219.1 2.77 15 3.76 20.77 3.76 20.27 6.35 33.82 7.04 37.38 8.18 43.2 10.81 53.3 250 10 273.1 3.4 22.95 3.4 22.95 4.19 28.2 6.35 42.41 7.8 51.81 9.27 61.22 12.2 12.2 | 50 | 2 | 60.3 | 1.65 | 1.93 | 1.65 | 2.42 | 2.77 | 3.99 | 2.77 | 3.99 | 3.5 | 4.9 | | | 3.91 | 5.52 | | | | |
| 90 31/2 101.6 2.11 5.25 2.11 5.25 3.05 7.53 3.05 7.53 4 9.62 5.74 13.78 | 65 | 21/2 | 73 | 2.11 | 3.75 | 2.11 | 3.75 | 3.05 | 5.34 | 3.05 | 5.34 | 3.5 | 6 | | | 5.16 | 8.77 | | | | |
| 100 4 114,3 2.11 5.93 2.11 5.93 3.05 8.5 3.05 8.5 4.5 12.18 6.02 6.32 125 5 141.3 2.77 9.61 2.77 9.61 3.4 11.74 3.43 11.74 5 16.8 6.55 2210 150 6 168.3 2.77 11.47 2.77 15 3.76 20.77 3.76 20.27 6.35 33.82 7.04 37.38 8.18 43.2 10.81 53.3 250 10 273.1 3.4 22.95 3.4 22.95 4.19 28.2 4.19 28.2 6.35 42.41 7.8 51.81 9.27 61.22 12.2 12.2 82.3 300 12 323.9 3.96 34.86 4.78 41.99 6.35 55.53 7.92 68.95 9.53 82.58 11.13 96 15.06 128.4 | 80 | 3 | 88.9 | 2.11 | 4.59 | 2.11 | 4.59 | 3.05 | 6.56 | 3.05 | 6.56 | 4 | 8.37 | | | 5.49 | 11.47 | | | | |
| 125 5 141.3 2.77 9.61 2.77 9.61 3.4 11.74 3.43 11.74 5 16.8 6.55 2210 15 150 6 168.3 2.77 11.47 2.77 11.47 3.4 14.04 3.43 14.04 5.5 22.08 7.11 28.69 10 200 8 219.1 2.77 15 2.77 15 3.76 20.77 3.76 20.27 6.35 33.82 7.04 37.38 8.18 43.2 10.81 53.3 250 10 273.1 3.4 22.95 4.19 28.2 4.19 28.2 6.35 42.41 7.8 51.81 9.27 61.22 12.2 82.3 300 12 323.9 3.96 34.86 4.78 41.99 63.5 55.53 7.92 68.95 9.53 82.58 11.13 96.15.06 128.4 400 16 406.4 4.19 | 90 | 31/2 | 101.6 | 2.11 | 5.25 | 2.11 | 5.25 | 3.05 | 7.53 | 3.05 | 7.53 | 4 | 9.62 | | | 5.74 | 13.78 | | | | |
| 150 6 168.3 2.77 11.47 2.77 11.47 3.4 14.04 3.43 14.04 5.5 22.08 7.11 28.69 10.81 53.8 200 8 219.1 2.77 15 2.77 15 3.76 20.77 3.76 20.27 6.35 33.82 7.04 37.38 8.18 43.2 10.81 53.3 250 10 273.1 3.4 22.95 4.19 28.2 4.19 28.2 6.35 42.41 7.8 51.81 9.27 61.22 12.2 82.3 300 12 323.9 3.96 31.72 4.19 33.6 4.57 36.54 4.57 36.54 4.57 36.54 9.53 50.48 8.38 66.2 9.53 75.01 10.31 80.94 14.27 110.6 350 14 355.6 3.96 34.86 4.78 41.99 6.35 55.53 7.92 68.95 9.53 8 | 100 | 4 | 114.3 | 2.11 | 5.93 | 2.11 | 5.93 | 3.05 | 8.5 | 3.05 | 8.5 | 4.5 | 12.18 | | | 6.02 | 6.32 | | | | |
| 200 8 219.1 2.77 15 2.77 15 3.76 20.77 3.76 20.27 6.35 33.82 7.04 37.38 8.18 43.2 10.81 53.9 250 10 273.1 3.4 22.95 3.4 22.95 4.19 28.2 4.19 28.2 6.35 42.41 7.8 51.81 9.27 61.22 12.2 82.3 300 12 323.9 3.96 31.72 4.19 33.6 4.57 36.54 4.57 36.54 8.35 50.48 8.38 66.2 9.53 75.01 10.31 80.94 14.27 110.6 350 14 355.6 3.96 34.86 4.78 41.99 6.35 55.53 7.92 68.95 9.53 82.58 11.13 96 15.06 128.4 450 18 457.2 4.19 47.46 4.78 54.15 6.35 71.69 7.92 89.1 11.13 | 125 | 5 | 141.3 | 2.77 | 9.61 | 2.77 | 9.61 | 3.4 | 11.74 | 3.43 | 11.74 | 5 | 16.8 | | | 6.55 | 2210 | | | | |
| 250 10 273.1 3.4 22.95 3.4 22.95 4.19 28.2 4.19 28.2 6.35 42.41 7.8 51.81 9.27 61.22 12.2 82.3 300 12 323.9 3.96 31.72 4.19 33.6 4.57 36.54 4.57 36.54 6.35 50.48 8.38 66.2 9.53 75.01 10.31 80.94 14.27 110.6 350 14 355.6 3.96 34.86 4.78 41.99 6.35 55.53 7.92 68.95 9.53 82.58 9.53 82.58 11.13 96 15.06 128.4 400 16 406.4 4.19 42.2 4.78 48.07 6.35 71.69 7.92 89.1 11.13 12.43 9.53 14.7 12.7 125.2 16.66 162.9 450 18 457.2 4.19 47.46 4.78 54.15 6.35 71.69 7.92 | 150 | 6 | 168.3 | 2.77 | 11.47 | 2.77 | 11.47 | 3.4 | 14.04 | 3.43 | 14.04 | 5.5 | 22.08 | | | 7.11 | 28.69 | | | | |
| 300 12 323.9 3.96 31.72 4.19 33.6 4.57 36.54 4.57 36.54 6.35 50.48 8.38 66.2 9.53 75.01 10.31 80.94 14.27 110.6 350 14 355.6 3.96 34.86 4.78 41.99 6.35 55.53 7.92 68.95 9.53 82.58 9.53 82.58 11.13 96 15.06 128.4 400 16 406.4 4.19 42.2 4.78 48.07 6.35 63.61 7.92 79.03 9.53 94.7 9.53 94.7 12.7 125.2 16.66 162.9 450 18 457.2 4.19 47.46 4.78 54.15 6.35 71.69 7.92 89.1 11.13 124.32 9.53 106.83 14.27 158.27 19.05 208 500 2C 508 4.78 65.95 5.54 69.7 6.35 87.84 9.53 | 200 | 8 | 219.1 | 2.77 | 15 | 2.77 | 15 | 3.76 | 20.77 | 3.76 | 20.27 | 6.35 | 33.82 | 7.04 | 37.38 | 8.18 | 43.2 | | | 10.81 | 53.9 |
| 350 14 355.6 3.96 34.86 4.78 41.99 6.35 55.53 7.92 68.95 9.53 82.58 9.53 82.58 11.13 96 15.06 128.4 400 16 406.4 4.19 42.2 4.78 48.07 6.35 63.61 7.92 79.03 9.53 94.7 9.53 94.7 12.7 125.2 16.66 162.9 450 18 457.2 4.19 47.46 4.78 54.15 6.35 71.69 7.92 89.1 11.13 124.32 9.53 106.83 14.27 158.27 19.05 208 500 2C 508 4.78 60.23 5.54 69.7 6.35 79.76 9.53 118.93 12.7 157.51 9.53 118.9 15.06 185.89 2062 251.0 550 22 558.8 4.78 65.95 5.54 76.75 6.35 87.84 9.53 131.07 12.7 173.66 9.53 131.07 15.88 216.04 22.23 298.9 | 250 | 10 | 273.1 | 3.4 | 22.95 | 3.4 | 22.95 | 4.19 | 28.2 | 4.19 | 28.2 | 6.35 | 42.41 | 7.8 | 51.81 | 9.27 | 61.22 | | | 12.2 | 82.8 |
| 400 16 406.4 4.19 42.2 4.78 48.07 6.35 63.61 7.92 79.03 9.53 94.7 9.53 94.7 12.7 125.2 16.66 162.9 450 18 457.2 4.19 47.46 4.78 54.15 6.35 71.69 7.92 89.1 11.13 124.32 9.53 106.83 14.27 158.27 19.05 208 500 2C 508 4.78 60.23 5.54 69.7 6.35 79.76 9.53 118.93 12.7 157.51 9.53 118.9 15.06 185.89 2062 251.6 550 22 558.8 4.78 65.95 5.54 76.75 6.35 87.84 9.53 131.07 12.7 173.66 9.53 131.07 15.88 216.04 22.23 298.5 600 24 609.6 5.54 83.8 6.35 95.92 9.53 143.2 14.27 212.72 9.53 155.32 17.45 258.74 24.59 360.3 650 <td< td=""><td>300</td><td>12</td><td>323.9</td><td>3.96</td><td>31.72</td><td>4.19</td><td>33.6</td><td>4.57</td><td>36.54</td><td>4.57</td><td>36.54</td><td>6.35</td><td>50.48</td><td>8.38</td><td>66.2</td><td>9.53</td><td>75.01</td><td>10.31</td><td>80.94</td><td>14.27</td><td>110.62</td></td<> | 300 | 12 | 323.9 | 3.96 | 31.72 | 4.19 | 33.6 | 4.57 | 36.54 | 4.57 | 36.54 | 6.35 | 50.48 | 8.38 | 66.2 | 9.53 | 75.01 | 10.31 | 80.94 | 14.27 | 110.62 |
| 450 18 457.2 4.19 47.46 4.78 54.15 6.35 71.69 7.92 89.1 11.13 124.32 9.53 106.83 14.27 158.27 19.05 209 500 2C 508 4.78 60.23 5.54 69.7 6.35 79.76 9.53 118.93 12.7 157.51 9.53 118.9 15.06 185.89 2062 251.0 550 22 558.8 4.78 65.95 5.54 76.75 6.35 87.84 9.53 131.07 12.7 173.66 9.53 131.07 15.88 216.04 22.23 298.9 600 24 609.6 5.54 83.8 6.35 95.92 9.53 143.2 14.27 212.72 9.53 143.2 17.45 258.74 24.59 360.3 650 26 660.4 7.92 139.47 12.7 222.13 15.88 276.48 9.53 167.44 750 | 350 | 14 | 355.6 | 3.96 | 34.86 | | | 4.78 | 41.99 | 6.35 | 55.53 | 7.92 | 68.95 | 9.53 | 82.58 | 9.53 | 82.58 | 11.13 | 96 | 15.06 | 128.42 |
| 500 2C 508 4.78 60.23 5.54 69.7 6.35 79.76 9.53 118.93 12.7 157.51 9.53 118.9 15.06 185.89 2062 251.0 550 22 558.8 4.78 65.95 5.54 76.75 6.35 87.84 9.53 131.07 12.7 173.66 9.53 131.07 15.88 216.04 22.23 298.9 600 24 609.6 5.54 83.8 6.35 95.92 9.53 143.2 14.27 212.72 9.53 143.2 17.45 258.74 24.59 360.3 650 26 660.4 7.92 129.4 12.7 205.97 9.53 155.32 95.92 153.47 12.7 222.13 15.88 276.48 9.53 167.44 9.53 167.44 9.53 167.44 9.53 167.44 9.53 143.2 143.2 143.2 143.2 143.2 15.88 276.48 9.53 < | 400 | 16 | 406.4 | 4.19 | 42.2 | | | 4.78 | 48.07 | 6.35 | 63.61 | 7.92 | 79.03 | 9.53 | 94.7 | 9.53 | 94.7 | 12.7 | 125.2 | 16.66 | 162.59 |
| 550 22 558.8 4.78 65.95 5.54 76.75 6.35 87.84 9.53 131.07 12.7 173.66 9.53 131.07 15.88 216.04 22.23 298.9 600 24 609.6 5.54 83.8 6.35 95.92 6.35 95.92 9.53 143.2 14.27 212.72 9.53 143.2 17.45 258.74 24.59 360.3 650 26 660.4 7.92 129.4 12.7 205.97 9.53 155.32 95.92 9.53 143.2 17.45 258.74 24.59 360.3 360.3 360.3 95.92 129.4 12.7 205.97 9.53 155.32 95.92 120.4 12.7 222.13 15.88 276.48 9.53 167.44 9.53 167.44 9.53 167.44 9.53 167.44 9.53 167.44 9.53 167.44 9.53 167.44 9.53 167.44 9.53 167.44 9.53 167.44 9 | 450 | 18 | 457.2 | 4.19 | 47.46 | | | 4.78 | 54.15 | 6.35 | 71.69 | 7.92 | 89.1 | 11.13 | 124.32 | 9.53 | 106.83 | 14.27 | 158.27 | 19.05 | 209 |
| 600 24 609.6 5.54 83.8 6.35 95.92 6.35 95.92 9.53 143.2 14.27 212.72 9.53 143.2 17.45 258.74 24.59 360.3 650 26 660.4 7.92 129.4 12.7 205.97 9.53 155.32 95.92 159.62 12.7 222.13 15.88 276.48 9.53 167.44 9.53 169.68 9.53 179.56 | 500 | 2C | 508 | 4.78 | 60.23 | | | 5.54 | 69.7 | 6.35 | 79.76 | 9.53 | 118.93 | 12.7 | 157.51 | 9.53 | 118.9 | 15.06 | 185.89 | 2062 | 251.65 |
| 650 26 660.4 7.92 129.4 12.7 205.97 9.53 155.32 700 28 711.2 7.92 139.47 12.7 222.13 15.88 276.48 9.53 167.44 750 3C 762 6.35 120.15 7.92 149.55 7.92 149.55 12.7 238.28 15.88 296.68 9.53 179.56 800 32 812.8 7.92 159.62 12.7 254.44 15.88 316.88 9.53 191.69 17.48 348.11 850 34 863.6 7.92 169.64 12.7 270.5 15.88 336.96 9.53 203.74 17.48 370.22 | 550 | 22 | 558.8 | 4.78 | 65.95 | | | 5.54 | 76.75 | 6.35 | 87.84 | 9.53 | 131.07 | 12.7 | 173.66 | 9.53 | 131.07 | 15.88 | 216.04 | 22.23 | 298.55 |
| 700 28 711.2 7.92 139.47 12.7 222.13 15.88 276.48 9.53 167.44 750 3C 762 6.35 120.15 7.92 149.55 7.92 149.55 12.7 238.28 15.88 296.68 9.53 179.56 800 32 812.8 7.92 159.62 12.7 254.44 15.88 316.88 9.53 191.69 17.48 348.11 850 34 863.6 7.92 169.64 12.7 270.5 15.88 336.96 9.53 203.74 17.48 370.22 | 600 | 24 | 609.6 | 5.54 | 83.8 | | | 6.35 | 95.92 | 6.35 | 95.92 | 9.53 | 143.2 | 14.27 | 212.72 | 9.53 | 143.2 | 17.45 | 258.74 | 24.59 | 360.21 |
| 750 3C 762 6.35 120.15 7.92 149.55 7.92 149.55 12.7 238.28 15.88 296.68 9.53 179.56 800 32 812.8 7.92 159.62 12.7 254.44 15.88 316.88 9.53 191.69 17.48 348.11 850 34 863.6 7.92 169.64 12.7 270.5 15.88 336.96 9.53 203.74 17.48 370.22 | 650 | 26 | 660.4 | | | | | | | | 129.4 | 12.7 | 205.97 | | | | 155.32 | | | | |
| 800 32 812.8 7.92 159.62 12.7 254.44 15.88 316.88 9.53 191.69 17.48 348.11 850 34 863.6 7.92 169.64 12.7 270.5 15.88 336.96 9.53 203.74 17.48 370.22 | 700 | 28 | 711.2 | | | | | | | 7.92 | 139.47 | 12.7 | 222.13 | 15.88 | 276.48 | 9.53 | 167.44 | | | | |
| 850 34 863.6 7.92 169.64 12.7 270.5 15.88 336.96 9.53 203.74 17.48 370.22 | 750 | 3C | 762 | 6.35 | 120.15 | | | 7.92 | 149.55 | 7.92 | 149.55 | 12.7 | 238.28 | 15.88 | 296.68 | 9.53 | 179.56 | | | | |
| | 800 | 32 | 812.8 | | | | | | | 7.92 | 159.62 | 12.7 | 254.44 | 15.88 | 316.88 | 9.53 | 191.69 | 17.48 | 348.11 | | |
| | 850 | 34 | 863.6 | | | | | | | 7.92 | 169.64 | 12.7 | 270.5 | 15.88 | 336.96 | 9.53 | 203.74 | 17.48 | 370.22 | | |
| 900 36 914.4 7.92 179.77 12.7 286.75 15.88 357.28 9.53 215.93 19.05 427.09 | 900 | 36 | 914.4 | | | | | | | 7.92 | 179.77 | 12.7 | 286.75 | 15.88 | 357.28 | 9.53 | 215.93 | 19.05 | 427.09 | | |

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Stainless Steel Pipes & Tubes :: Hastelloy Pipes & Tubes :: Carbon Steel Pipes & Tubes :: Inconel / Incoloy Pipes & Tubes

Alloy 20 Pipes & Tubes :: Copper Nickel Pipes & Tubes :: Monel Pipes & Tubes :: Alloy Steel Pipes & Tubes

Aluminum Pipes & Tubes :: Nickel Pipes & Tubes :: Titanium Pipes & Tubes :: Alloy Steel Welded Pipe

Stainless Steel Pipes Dimension (Schedule, Wall Tickness & Weight)

Part - 2

| | nation of | O/D | | | | | | Nomi | inal Wall | Thickness | | | | | | |
|------|-----------|-------------|-------------|------------------|-------------|------------------|------------------|------------------|-------------|------------------|-------------|------------------|-------------|------------------|-------------|------------------|
| Diar | meter | DIA | S | CH 80 S | S | CH 80 | SC | CH 100 | SC | CH 120 | SC | H. 140 | sc | CH.160 | SCI | H.XXS |
| (A) | (B) | Meter MM | Wall Thk | Weight Kg/Mtr | Wall Thk | Weight Kg/Mtr | Wall Thk | Weight Kg/Mtr | Wall Thk | Weight Kg/Mtr | Wall Thk | Weight Kg/Mtr | Wall Thk | Weight Kg/Mtr | Wall Thk | Weight Kg/Mtr |
| 6 | 1/8 | 10.3 | 2.41 | 0.47 | | | | | | | | | | | | |
| 8 | 1/4 | 13.7 | 3.02 | 0.82 | | | | | | | | | | | | |
| 10 | 3/8 | 17.2 | 3.2 | 1.12 | | | | | | | | | | | | |
| 15 | 1/2 | 21.3 | 3.73 | 1.64 | | | | | | | | | 4.75 | 1.97 | 7.47 | 2.59 |
| 20 | 3/4 | 26.7 | 3.91 | 2.93 | | | | | | | | | 5.54 | 2.93 | 7.82 | 3.69 |
| 25 | 1 | 33.4 | 4.55 | 3.29 | | | | | | | | | 6.35 | 4.3 | 9.09 | 5.53 |
| 32 | 11/4 | 24.2 | 4.85 | 4.53 | | | | | | | | | 6.35 | 5.69 | 9.7 | 7.88 |
| 40 | 11/2 | 48.3 | 5.08 | 5.49 | | | | | | | | | 7.14 | 7.35 | 10.16 | 9.69 |
| 50 | 2 | 60.3 | 5.54 | 7.6 | | | | | | | | | 8.71 | 11.26 | 11.07 | 13.65 |
| 65 | 21/2 | 73 | 7.01 | 11.59 | | | | | | | | | 9.53 | 15.15 | 14.02 | 20.72 |
| 80 | 3 | 88.9 | 7.62 | 15.51 | | | | | | | | | 11.13 | 21.67 | 15.24 | 28.11 |
| 90 | 31/2 | 101.6 | 8.08 | 18.92 | | | | | | | | | | | 16.15 | 34.56 |
| 100 | 4 | 114.3 | 8.56 | 22.66 | | | | | 11.13 | 28.75 | | | 13.49 | 34.05 | 17.12 | 41.66 |
| 125 | 5 | 141.3 | 9.53 | 31.44 | | | | | 12.7 | 40.9 | | | 15.88 | 49.87 | 19.05 | 58.31 |
| 150 | 6 | 168.3 | 10.97 | 43.21 | | | | | 14.27 | 55.03 | | | 18.24 | 68.53 | 21.95 | 79.1 |
| 200 | 8 | 219.1 | 12.7 | 65.63 | | | 15.06 | 76.93 | 18.24 | 91.73 | 20.62 | 102.47 | 23.01 | 112.97 | 22.23 | 108 |
| 250 | 10 | 273.1 | 12.7 | 82.8 | 15.06 | 97.27 | 18.24 | 116.38 | 21.41 | 134.9 | 25.4 | 157.51 | 28.58 | 174.95 | 25.4 | 155.5 |
| 300 | 12 | 323.9 | 12.7 | 98.95 | 17.45 | 133.88 | 21.41 | 162.14 | 25.4 | 189.82 | 28.58 | 211.31 | 33.32 | 242.4 | 25.4 | 189.82 |
| 350 | 14 | 355.6 | 12.7 | 109.04 | 19.05 | 160.54 | 23.8 | 197.74 | 27.76 | 227.88 | 31.75 | 257.47 | 35.71 | 286.04 | | |
| 400 | 16 | 406.4 | 12.7 | 125.2 | 21.41 | 206.4 | 26.19 | 249.34 | 30.94 | 290.88 | 36.53 | 338.32 | 40.46 | 370.74 | | |
| 450 | 18 | 457.2 | 12.7 | 141.35 | 23.8 | 258.29 | 29.36 | 314.54 | 34.93 | 369.34 | 39.67 | 414.74 | 45.24 | 466.67 | | |
| 500 | 2C | 508 | 12.7 | 157.51 | 26.19 | 315.97 | 32.54 | 387.41 | 38.1 | 448.3 | 44.45 | 515.94 | 49.99 | 573.31 | | |
| 550 | 22 | 558.8 | 12.7 | 173.66 | 28.57 | 379.7 | 34.92 | 457.83 | 41.27 | 535.17 | 47.62 | 609.3 | 53.97 | 682.57 | | |
| 600 | 24 | 609.6 | 12.7 | 189.82 | 30.94 | 448.3 | 38.89 | 555.76 | 46.02 | 649.44 | 52.37 | 730.72 | 59.51 | 819.7 | | |
| 650 | 26 | 660.4 | 12.7 | 205.97 | | | | | | | (24.66 | iD-t) t | | | | |
| 700 | 28 | 711.2 | | | 12.7 | 222.13 | | | | | 100 | 00 | | | | |
| 750 | 3C | 762 | | | 1270 | 238.28 | | | | | | | | | | |
| 800 | 32 | 812.8 | | | 12.7 | 254.44 | Wt/pam + formula | | | | | | | | | |
| 850 | 34 | 863.6 | | | 12.7 | 270.5 | | | | Weigh | t Stainle | ss Steel Pi | oe | | | |
| 900 | 36 | 914.4 | | | 12.7 | 286.75 | - | C | D (mm) | - W.T. (mm) | XW.T. (r | mm) X 0.02 | 466 = Kg | g. per mtr. | | |

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Dimension & Weight - Standard Tubing Sizes

| Dimer | nsion | 10SWg | 12SWg | 14SWg | 16SWg | 18SWg | 20SWg | 22SWg |
|-------------|-------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|
| Size inches | OD in mm | 3.25mm Wt Kg/M | 2.64mm Wt Kg/M | 2.03mm Wt Kg/M | 1.62mm Wt Kg/M | 1.21mm Wt Kg/M | 0.91mm Wt Kg/M | 0.71mm Wt Kg/M |
| 3/8 | 9.52 | 0.549 | 0.447 | 0.405 | 0.341 | 0.268 | 0.193 | 0.165 |
| 1/2 | 12.7 | 0.768 | 0.654 | 0.542 | 0.451 | 0.350 | 0.264 | 0.213 |
| 3/4 | 19.05 | 1.285 | 1.068 | 0.864 | 0.710 | 0.544 | 0.407 | 0.320 |
| 1 | 25.4 | 1.801 | 1.482 | 1.187 | 0.969 | 0.738 | 0.549 | 0.432 |
| 1 1/4 | 31.75 | 2.801 | 1.482 | 1.187 | 0.969 | 0.738 | 0.549 | 0.432 |
| 1 1/2 | 38.1 | 2.834 | 2.309 | 1.832 | 1.487 | 1.126 | 0.820 | 0.654 |
| 1 3/4 | 45.00 | 3.408 | 2.722 | 2.191 | 1.775 | 1.341 | 0.834 | |
| 2 | 50.8 | 3.868 | 3.136 | 2.478 | 2.006 | 1.541 | 1.119 | 0.877 |
| 2 | 50.8 | 3.868 | 3.136 | 2.478 | 2.006 | 1.541 | 1-119 | 0.877 |
| 2 1/2 | 63.5 | 4.901 | 3.963 | 3.123 | 2.524 | 1.858 | - | - |
| 3 | 76.2 | 5.934 | 4.790 | 3.453 | 2.789 | 2.237 | - | - |
| 3 1/2 | 88.9 | 6.964 | 5.617 | 4.413 | 3.560 | 2.616 | - | - |
| 4 | 101.6 | 8.000 | 6.444 | 5.059 | 4.078 | 2.995 | - | - |
| 4 1/2 | 114.3 | 8.900 | 7.272 | 5.620 | 4.501 | 3.374 | - | - |
| 5 | 127-0 | 9.917 | 8.099 | 6.255 | 5.008 | 3.753 | - | - |
| 6 | 152.4 | 11.953 | 9.753 | 7.527 | 6.023 | 4.474 | - | - |

Cold Rolled Stainless Steel Strips are welded into tubes in the state of the art tube mills under fully automated precision process. The manufacturing of pipes begins with sitting of strips of required width based on the diameter of the tubes to be formed. Stainless still slitted strips are passed through a series of rollers and tubes / pipes are formed automatically on different stands with rolls and welded on fully automated process of TIG welding without the addition of filler metal. The welding head line is polished continuously with the help of automatic bead polishing machine to produce a perfect bore. The tubes are then passed through a series of sizing rolls to ensure ovality and tolerances. Tubes / pipes are then cut to length, Cold-drawn, Solution Annealed, Straightened, Pickled, Passivated and Polished before other Destructive and Non-destructive Testing & Dispatch.

Size

6MM OD - 152.4MM OD

Thickness

0.71 MM - 3.25 MM THK

Specification

ASTM, ASME, DIN, NFA, JIS etc.

Grades

Austenitic Grade: TP-304, 304L, 304H, 316, 316L, 316H, 316Ti, 317, 321, 347, 310, 904L,

Ferritic / Duplex Grades: UNS S32750, S32760, S31803, S31500, 32205

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ASTM Specification & Tolerance For Tubing & Piping

| Specification | Allowab Diameter Va | | | Thic | ble Wall kness iation | Ler Tolera | act ngth ince in im | Testing |
|---|------------------------|-------|-------|---|-----------------------------|---------------|------------------------------|-----------------------------|
| | Nominal Diameter | Over | Under | %Over | %Under | Over | Under | |
| ASTM-A213 | Under 25.4 | .1016 | .1016 | +20 | -0 | 3.175 | 0 | Flattening Test |
| Seamless Boiler Superheater and Heat Exchanger Tubes | 25.4-38.1 incl | .1524 | .1524 | +22 | -0 | 3.175 | 0 | Tension Test |
| | 38.1-50.8 excl | .2032 | .2032 | +22 | -0 | 3.176 | 0 | Flare Test |
| | 50.8-63.5 excl | .254 | .254 | +2 | -0 | 4.46 | 0 | Hardness Test |
| | 63.5-76.2 excl | .3048 | .3048 | +22 | -0 | 4.76 | 0 | 100% Hydrostatic test |
| | 76.2-101.6 incl | .381 | .381 | +22 | -0 | 4.76 | 0 | Refer to ASTM A-450 |
| ASTM-A249 | Under 25.4 | .1016 | .1016 | +10 | -10 | 3.175 | 0 | Tension Test |
| Welded Boiler Superheater, Heat Exchanger And Condenser Tubes | 25.4-38.1 incl | .1524 | .1524 | +10 | -10 | 3.175 | 0 | Flattening Test |
| | 38.1-50.8 Excl | .2032 | .2032 | +10 | -10 | 3.175 | 0 | Flange Test |
| | 50.0-63.5 excl | .254 | .254 | +10 | -10 | 4.762 | 0 | Reverse Bend Test |
| | 63.5-76.2 excl | .3848 | .3848 | +10 | -10 | 4.762 | 0 | Hardness Test |
| | 76.2-101.6 incl | .381 | .381 | +10 | -10 | 4.762 | 0 | 100% Hydrostastic |
| | | | | Minimun tubes +1 available request | 8% 0 | | | Test Refer to ASTM A-450 |

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Stainless Steel Flanges :: Hastelloy Flanges :: Carbon Steel Flanges :: Inconel / Incoloy Flanges

Alloy 20 Flanges :: Copper Nickel Flanges :: Monel Flanges :: Alloy Steel Flanges

Aluminum Flanges :: Nickel Flanges :: Titanium Flanges :: Alloy Steel Welded Flanges

Size & Dimensions of Forged Flanges

| 150 lbs | | Com | mon si | zes to 1 | 50 lbs | flanges | | | DING- 150 lbs | SLIP-C | | UVP- | JOINT 1 | 50 lbs |
|---------|-------|-------|--------|----------|--------|---------------|--------|--------|------------------|--------|--------|--------|---------|--------|
| Nominal | Diam. | E | Diam. | Diam. | | DRILLIN | G | Diam | (1) H | (1) H | Diam. | (1) H | Diam. | Α |
| Bore | D | Thick | F | В | Nbre | Holes Diam | DiamC | d1 | Height | Height | A | Height | A | Radius |
| 1/2 | 89.0 | 11.0 | 34.9 | 30.0 | 04 | 16 | 60.03 | 21.03 | 47.06 | 16.0 | 22.04 | 16.00 | 22.09 | 3.01 |
| 3/4 | 98.5 | 12.7 | 42.9 | 38.0 | 04 | 16 | 69.09 | 26.07 | 52.04 | 16.0 | 27.07 | 16.00 | 28.02 | 3.01 |
| 1 | 108.5 | 14.3 | 50.8 | 49.0 | 04 | 16 | 79.04 | 33.04 | 55.06 | 17.5 | 34.05 | 17.05 | 35.01 | 3.01 |
| 1 1/4 | 117.5 | 15.9 | 63.5 | 59.0 | 04 | 16 | 88.09 | 42.02 | 57.02 | 20.5 | 43.02 | 20.05 | 43.07 | 4.07 |
| 1 1/2 | 127.0 | 17.5 | 73.0 | 65.0 | 04 | 16 | 98.04 | 48.03 | 61.09 | 22.0 | 49.05 | 22.00 | 50.00 | 6.03 |
| 2 | 152.5 | 19.0 | 92.1 | 78.0 | 04 | 19 | 120.06 | 60.03 | 63.05 | 25.5 | 62.00 | 25.05 | 62.05 | 7.09 |
| 2 1/2 | 178.0 | 22.2 | 104.8 | 90.5 | 04 | 19 | 139.07 | 73.00 | 70.00 | 28.5 | 74.07 | 28.05 | 75.05 | 7.05 |
| 3 | 190.5 | 23.8 | 127.0 | 108.0 | 04 | 19 | 152.04 | 88.09 | 70.00 | 30.0 | 90.07 | 30.00 | 91.05 | 9.05 |
| 3 1/2 | 216.0 | 23.8 | 139.7 | 122.0 | 08 | 19 | 177.08 | 101.06 | 71.05 | 32.0 | 103.04 | 32.00 | 104.02 | 9.05 |
| 4 | 228.5 | 23.8 | 157.2 | 135.0 | 08 | 19 | 19.05 | 114.03 | 76.02 | 33.5 | 116.01 | 33.05 | 116.09 | 11.01 |
| 5 | 254.0 | 23.8 | 185.7 | 163.5 | 08 | 23 | 215.09 | 141.03 | 76.02 | 33.5 | 116.01 | 33.05 | 116.09 | 11.01 |
| 6 | 279.5 | 25.4 | 215.9 | 192.0 | 08 | 23 | 241.03 | 168.03 | 88.09 | 39.5 | 170.07 | 39.05 | 171.05 | 12.07 |
| 8 | 343.0 | 28.6 | 269.9 | 246.0 | 08 | 23 | 298.05 | 219.01 | 102.00 | 44.5 | 221.05 | 44.05 | 222.03 | 12.07 |
| 10 | 406.5 | 30.2 | 323.9 | 305.0 | 12 | 25 | 362.00 | 273.00 | 102.00 | 49.0 | 276.04 | 49.00 | 277.04 | 12.07 |
| 12 | 482.2 | 31.8 | 381.0 | 365.0 | 12 | 25 | 431.08 | 323.09 | 114.03 | 55.5 | 327.02 | 55.05 | 328.02 | 12.07 |
| 14 | 533.5 | 35.0 | 412.8 | 400.0 | 12 | 29 | 476.03 | 355.06 | 127.00 | 57.0 | 359.02 | 79.04 | 360.02 | 12.07 |
| 16 | 567.0 | 36.5 | 469.9 | 457.0 | 16 | 29 | 539.08 | 406.04 | 127.00 | 63.5 | 410.05 | 87.03 | 411.02 | J2.07 |
| 18 | 635.0 | 39.7 | 533.4 | 505.0 | 16 | 32 | 577.09 | 457.02 | 139.07 | 68.5 | 461.05 | 96.08 | 462.03 | 12.07 |
| 20 | 698.5 | 42.9 | 584.2 | 559.0 | 20 | 32 | 635.00 | 508.00 | 144.05 | 73.0 | 513.01 | 103.02 | 514.04 | 12.07 |
| 24 | 813.0 | 47.6 | 692.2 | 663.5 | 20 | 35 | 749.03 | 609.06 | 152.04 | 82.5 | 616.00 | 111.01 | 616.00 | 12.07 |

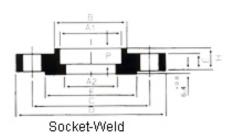
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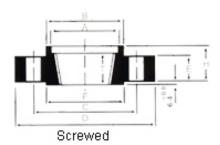
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ASTM Specification & Tolerance For Tubing & Piping

| ASTM-A269 Seamless & Welded Tubing for General Service | Untp12.7 | .13 | .13 | +15 | -15 | 3.2 | 0 | Flare Test (Seamless Only) |
|--|----------------------------------|-------|-----|-------|--------------------|-------|--------------------------------|--|
| | 12.7-38.1 exc! | .13 | .13 | +10 | -10 | 3.2 | 0 | Flange Test (Welded Only) |
| | 38.1-88.9 excl | .25 | .25 | +10 | -10 | 4.8 | 0 | Hardness Test |
| | 88.9-139.7 excl | .38 | .38 | +10 | -10 | 4.8 | 0 | Reverse Flattening Test |
| | 139.7-203.2 excl | .76 | .76 | +10 | -10 | 4.8 | 0 | (Welded only) 100% Hydrostatic Test Refer to ASTM-A269 |
| ASTM-A270 Seamless & Welded | 25.4 | .05 | .20 | +10.0 | -10.0 | 3.2 | 0 | Reverse flattening Test |
| Sanitary Tubing | 38.1 | .05 | .20 | +10.0 | -10.0 | 3.2 | 0 | 100% Hydrostastic Test |
| | 50.8 | .05 | .28 | +10.0 | -10.0 | 3.2 | 0 | External' polish on all tubes |
| | 60.5 | .05 | .28 | +10.0 | -10.0 | 3.2 | 0 | Refer to ASTM A-270 |
| | 76.2 | .08 | .30 | +10.0 | -10.0 | 3.2 | 0 | |
| | 101.6 | .08 | .38 | +10.0 | -10.0 | 3.2 | 0 | |
| ASTM-A312 Seemless & Welded | 3.175-38.1 incl | .4 | .79 | 12.5% | um Wall 6 under | 6.4 0 | 0 | Tension Test |
| pipe | 38.1-1016 incl | .79 | .79 | 1 | nal wall cified | 6.4 0 | 0 | Flattening Test |
| | 101.6-203.2 imcl | 1.59 | .79 | | | 6.4 0 | 0 | 100% Hydrostatic Test |
| | | | | | | Ran | mally idom igths ered | Refer to ASTM A-530 |
| ASTM A-358 Welded pipe | 219.08- 750mm or 0.01 inch | +0.5% | | -0.3 | | 6.0 | | Refer to ASTM A-530 |

Size & Dimensions of Forged Flanges Others





| | 35 | 600 I | bs | | | 8 | | | | 55 | 150 | 0 lbs | |
|--------------|-------|-------|-------|-------|--------|------|-------|-------|-------|-------|--------|-------|------------------------|
| Nominal bore | Sock | et-We | lding | | Screwd | | Sock | et-We | lding | | Screwd | | Nominal bore in inches |
| | H (2) | A1 | P | H (2) | A | T | H (2) | A1 | P | H (2) | A | T | |
| 1/2 | 22.2 | 22.4 | 9.5 | 22.2 | 23.6 | 15.9 | 31.8 | 22.4 | 9.5 | 31.8 | 23.6 | 22.2 | 1/2 |
| 3/4 | 28.4 | 27.7 | 11.1 | 25.4 | 29 | 15.9 | 34.9 | 27.7 | 11.1 | 34.9 | 29 | 25.4 | 3/4 |
| 1 | 27.0 | 34.5 | 12.7 | 27.0 | 35.8 | 17.5 | 41.3 | 34.5 | 12.7 | 41.3 | 35.8 | 28.6 | 1 |
| 1 1/4 | 28.6 | 43.2 | 14.3 | 28.6 | 44.5 | 20.6 | 41.3 | 43.2 | 14.3 | 41.3 | 44.5 | 30.2 | 1 1/4 |
| 1 1/2 | 31.8 | 49.5 | 15.9 | 31.8 | 50.6 | 22.2 | 44.5 | 49.5 | 15.9 | 44.5 | 50.6 | 31.81 | 1 1/2 |
| 2 | 36.5 | 62.0 | 17.5 | 36.5 | 63.5 | 28.6 | 57.2 | 62.0 | 17.5 | 57.2 | 63.5 | 38.1 | 2 |
| 2 1/2 | 41.3 | 74.7 | 19.1 | 41.3 | 76.2 | 31.8 | 63.5 | 74.7 | 19.1 | 63.5 | 76.2 | 47.6 | 2 1/2 |
| 3 | 46.0 | 90.7 | 20.7 | 46.0 | 92.2 | 34.7 | | | | 73.0 | 92.2 | 50.8 | 3 |
| 3 1/2 | | | | 49.2 | 104.9 | 39.7 | | | | 90.5 | 117.6 | 57.2 | 31/2 |
| 4 | | | | 54.0 | 117.6 | 41.3 | | | | 104.8 | 114.5 | 63.5 | 4 |

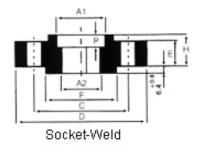
2) 150 lbs 300 lbs flanges, raised face of 1/2" included in H & E 600 up to 2500 flanges, R. F. of 1/4" is not included in H & E

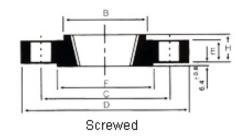


Size & Dimensions of Forged Flanges

| 2500 lbs | | Com | mon siz | es to 30 | 00 lbs f | langes | | | ING-NECK 00 lbs | SLIP-OI | | LAP-J | OINT 25 | 00 lbs |
|----------|-------|-------|---------|----------|----------|---------------|-----------|------|--------------------|---------|-------|--------|---------|--------|
| Nominal | Diam. | E | Diam. | | | DRILLING | 3 | Diam | (1) H | (1) H | Diam. | (1) H | Diam. | A |
| Bore | D | Thick | F | В | Nbre | Holes Diam | Diam C | d1 | Height | Height | A | Height | A | Radius |
| 1/2 | 133.5 | 30.2 | 34.9 | 43.0 | 4 | 22.2 | 89.0 | 21.3 | 73.0 | 39.7 | 22.4 | 39.7 | 22.9 | 3.1 |
| 3/4 | 140.0 | 31.8 | 42.9 | 51.0 | 4 | 22.2 | 95.0 | 26.7 | 79.4 | 42.9 | 27.7 | 42.9 | 28.2 | .3.1 |
| 1 | 159.0 | 34.9 | 50.8 | 57.0 | 4 | 25.4 | 108.0 | 33.4 | 88.9 | 47.6 | 34.5 | 47.6 | 35.1 | 3.1 |
| 1 1/4 | 184.0 | 38.1 | 63.5 | 73.0 | 4 | 29.0 | 130.0 | 42.2 | 95.3 | 52.3 | 43.2 | 52.4 | 43.7 | 4.7 |
| 1 1/2 | 203.0 | 44.5 | 73.0 | 79.5 | 4 | 32.0 | 146.0 | 48.3 | 111.1 | 60.3 | 49.5 | 60.3 | 50.0 | 6.3 |
| 2 | 235.0 | 50.8 | 92.1 | 95.0 | 8 | 29.0 | 171.5 | 60 3 | 127.0 | 69.9 | 62.0 | 69.9 | 62.5 | 7.9 |

Size & Dimensions of Forged Flanges Others





| | | 150 | lbs | | | | | | | 300 lb | S | | |
|---------|-----------------|-------------|------------|-----------------|------------------|----------|------------|------------|-----------------|-----------|-------------|--------------|-------------------|
| Nominal | Sock | et-Weld | ling | Sci | ewd | Soc | :ket-We | lding | | Sci | ewd | | Nominal |
| bore | (2) H Height | Diam. A1 | P Depth | (R) H Height | (1) Kg Weight | (2) H | Diam A1 | Depth P | (2) H Height | Diam A | T Height | Kg Weight | bore in inches |
| 1/2 | 00.16 | 22.4 | 09.05 | 00.16 | 0.500 | 22 | 22.4 | 9.5 | 22 | 23.6 | 15.9 | 0.700 | 1/2 |
| 3/4 | 00.16 | 27.7 | 11.01 | 16.00 | 0.700 | 25.5 | 27.7 | 11.1 | 25.5 | 29 | 15.9 | 1.130 | 3/4 |
| 1 | 17.05 | 34.5 | 12.07 | 12.05 | 0.900 | 27 | 34.5 | 12.7 | 27 | 35.8 | 17.8 | 1.360 | 1 |
| 1 1/4 | 20.05 | 43.2 | 14.03 | 20.05 | 1.200 | 27 | 43.2 | 14.3 | 27 | 44.5 | 20.6 | 2.050 | 1 1/4 |
| 1 1/2 | 00.22 | 49.5 | 15.30 | 22.00 | 1.400 | 30 | 49.5 | 15.9 | 30 | 50.6 | 22.2 | 2.950 | 1 1/2 |
| 2 | 25.05 | 62.0 | 17.05 | 25.05 | 2.300 | 33.5 | 62 | 17.5 | 33.5 | 63.5 | 28.6 | 3.200 | 2 |
| 2 1/4 | 28.05 | 74.7 | 19.01 | 28.05 | 3.600 | 38 | 74.7 | 19.1 | 38 | 16.2 | 31.8 | 4.530 | 2 1/2 |
| 3 | 00.30 | 90.7 | 20.07 | 00.30 | 4.500 | 43 | 90.7 | 20.7 | 43 | 92.2 | 31.8 | 6.350 | 3 |
| 3 1/2 | 00.32 | 103.4 | 22.02 | 00.32 | 5.400 | 44.5 | 103.4 | 22.2 | 44.5 | 104.9 | 36.5 | 7.300 | 3 1/4 |
| 4 | 33.05 | 116.1 | 23.08 | 33.05 | 5.900 | | | | 47.5 | 117.6 | 38.5 | 10.870 | 4 |

Size & Dimensions of Forged Flanges

300 lbs

| 300 lbs | | Com | mon siz | es to 30 | 00 lbs f | langes | | | NG-NECK 0 lbs | SLIP-O | | LAP-J | OINT 30 | 00 lbs |
|---------|-------|-------|---------|----------|----------|---------------|-----------|-------|------------------|--------|-------|--------|---------|--------|
| Nominal | Diam. | Е | Diam. | Diam. | | DRILLING | 3 | Diam | (1) H | (1) H | Diam. | (1) H | Diam. | Α |
| Bore | D | Thick | F | В | Nbre | Holes Diam | Diam C | d1 | Height | Height | A | Height | A | Radius |
| 1/2 | 95.0 | 14.5 | 34.9 | 38 | 04 | 16.0 | 67.0 | 21.3 | 52.5 | 22.0 | 22.2 | 22.4 | 22.9 | 3.1 |
| 3/4 | 117.5 | 16.0 | 42.9 | 48 | 04 | 19.0 | 83.0 | 26.7 | 57.0 | 25.5 | 27.7 | 25.4 | 28.2 | 3.1 |
| 1 | 124.0 | 14.5 | 50.8 | 54 | 04 | 19.0 | 89.0 | 33.4 | 62.0 | 27.0 | 34.5 | 27.0 | 35.1 | 3.1 |
| 1 1/4 | 133.5 | 19.0 | 63.5 | 63 | 04 | 16.0 | 98.5 | 42.2 | 65.0 | 27.0 | 43.5 | 27.0 | 43.7 | 4.7 |
| 1 1/2 | 156.0 | 20.5 | 73.0 | 70 | 04 | 22.2 | 114.5 | 48.3 | 68.5 | 30.0 | 49.5 | 30.2 | 50.0 | 6.3 |
| 2 | 165.0 | 22.0 | 92.1 | 84 | 08 | 19.0 | 127.0 | 60.3 | 70.0 | 33.5 | 62.0 | 33.3 | 62.5 | 7.9 |
| 2 1/2 | 190.5 | 25.5 | 104.8 | 100 | 08 | 22.2 | 149.0 | 73.0 | 76.0 | 38.0 | 74.7 | 38.1 | 75.4 | 7.9 |
| 3 | 209.5 | 28.5 | 127.0 | 117 | 08 | 22.2 | 168.5 | 88.9 | 79.5 | 43.0 | 90.7 | 42.9 | 91.5 | 9.5 |
| 3 1/2 | 229.0 | 30.5 | 139.7 | 133 | 08 | 22.2 | 184.0 | 101.6 | 81.0 | 44.5 | 103.4 | 44.5 | 104.2 | 9.5 |
| 4 | 254.0 | 31.5 | 157.2 | 146 | 08 | 22.2 | 200.0 | 114.3 | 85.5 | 47.5 | 116.1 | 47.6 | 116.9 | 11.1 |
| 5 | 279.0 | 35.0 | 185.7 | 178 | 08 | 22.2 | 235.0 | 141.3 | 98.5 | 50.5 | 143.5 | 50.8 | 144.5 | 11.1 |
| 6 | 317.5 | 36.5 | 215.9 | 206 | 12 | 22.2 | 270.0 | 168.3 | 98.5 | 52.5 | 170.7 | 52.4 | 171.5 | 12.7 |
| 8 | 381.0 | 41.5 | 269.9 | 260 | 12 | 25.4 | 330.0 | 219.1 | 111.0 | 62.0 | 221.5 | 61.9 | 222.3 | 12.7 |
| 10 | 444.5 | 47.5 | 323.9 | 321 | 16 | 29.0 | 387.5 | 273.0 | 117.5 | 66.5 | 276.4 | 95.3 | 277.4 | 12.7 |
| 12 | 520.5 | 51.0 | 381.9 | 375 | 16 | 32.0 | 451.0 | 323.9 | 130.0 | 73.0 | 327.2 | 101.6 | 328.2 | 12.7 |
| 14 | 584.0 | 54.0 | 412.8 | 425 | 20 | 32.0 | 514.5 | 355.6 | 143.0 | 79.0 | 359.2 | 111.1 | 360.2 | 12.7 |
| 16 | 647.5 | 57.0 | 469.9 | 483 | 20 | 35.0 | 571.5 | 406.4 | 146.0 | 82.5 | 410.5 | 120.7 | 411.2 | 12.7 |

Size & Dimensions of Forged Flanges

| 600 lbs | | Соп | ımon si | zes to 6 | 00 lbs | flanges | | | LDING- (600 lbs | SLIP-O | | UVP- | OINT 6 | 00 lbs |
|-----------------|------------|------------|------------|------------|--------|--------------------------|------------|------------|---------------------|-----------------|------------|-----------------|------------|-------------|
| Nominal Bore | Diam. D | E Thick | Diam. F | Diam. B | Nbre | DRILLIN Holes Diam | G DiamC | Diam d1 | (1) H Height | (1) H Height | Diam. A | (1) H Height | Diam. A | A Radius |
| 1/2 | 95.0 | 14.3 | 34.9 | 38 | 04 | 16 | 67.0 | 21.3 | 52.4 | 22.2 | 22.4 | 22.2 | 22.9 | 3.1 |
| 3/4 | 117.5 | 15.9 | 42.9 | 48 | 04 | 19 | 83.0 | 26.7 | 57.2 | 25.4 | 27.7 | 25.4 | 28.2 | 3.1 |
| 1 | 124.0 | 17.5 | 50.8 | 54 | 04 | 19 | 89.0 | 33.4 | 61.9 | 27.0 | 34.5 | 27.0 | 35.1 | 3.1 |
| 1 1/4 | 133.5 | 20.6 | 63.5 | 63 | 04 | 19 | 98.5 | 42.2 | 66.7 | 28.6 | 43.2 | 28.6 | 43.7 | 4.7 |
| 1 1/2 | 190.5 | 28.6 | 104.8 | 100 | 08 | 23 | 114.5 | 48.3 | 69.9 | 31.8 | 49.5 | 31.8 | 50.0 | 6.3 |
| 2 | 165.0 | 25.4 | 92.1 | 084 | 08 | 19 | 127.0 | 60.3 | 73.0 | 36.5 | 62.0 | 36.5 | 62.5 | 7.9 |
| 2 1/2 | 190.5 | 28.5 | 104.8 | 100 | 08 | 23 | 149.0 | 73.0 | 79.4 | 41.3 | 74.7 | 41.3 | 75.4 | 7.9 |
| 3 | 209.5 | 31.8 | 127.0 | 117 | 08 | 23 | 168.5 | 88.9 | 82.5 | 46.0 | 90.7 | 46.0 | 91.0 | 9.5 |
| 3 1/2 | 229.0 | 34.9 | 139.7 | 133 | 08 | 25 | 184.0 | 101.6 | 85.7 | 49.0 | 103.4 | 46.0 | 91.5 | 9.5 |
| 4 | 273.0 | 38.1 | 157.2 | 152 | 08 | 25 | 216.0 | 114.3 | 101.6 | 54.0 | 116.1 | 54.0 | 116.9 | 11.1 |
| 5 | 330.0 | 44.5 | 185.7 | 189 | 08 | 29 | 267.0 | 141.3 | 144.3 | 60.3 | 116.1 | 60.3 | 144.5 | 11.1 |
| 6 | 355.5 | 47.6 | 215.5 | 222 | 12 | 29 | 292.0 | 168.3 | 117.5 | 66.7 | 170.7 | 66.7 | 171.5 | 12.7 |

FITTINGS

BUTTWELD FITTINGS -

Kvn steels (metal suppliers) is a leading Buttwelded Pipe Fitting Manufacturer Supplier and Dealer in India. Nitech Stainless Inc manufacturer's pipe fitting and buttwelded pipe fitting in all grades with high quality of material to manufacture the most durable and long lasting buttwelded pipe fittings. Nitech Stainless Inc also is one of the well-known supplier of buttwelded pipe fittings.

We have Buttweld Fittings in various types and grades such as Stainless Steel, Carbon Steel, Duplex Steel, Super Duplex Steel, Alloy Steel, Nickel Alloy, Titanium Alloy & Cupro-Nickel Alloy.

Stainless Steel Buttwelded Fitting :: Hastelloy Buttwelded Fitting :: Carbon Steel Buttwelded Fitting :: Inconel / Incoloy Buttwelded Fitting Alloy Buttwelded Fitting :: Monel Buttwelded Fitting :: Alloy Steel Buttwelded Fitting Aluminum Buttwelded Fitting :: Nickel Buttwelded Fitting :: Titanium Buttwelded Fitting :: Alloy Steel Welded Buttwelded Fitting

| Nominal Pipe Size | | All Fittings | s | 90 Deg. and 45 Deg. Elbows and Tees | Reducers and Lap. Joint Stub Ends | Caps | 180 D | eg. Re | turns | | Lap. Joi | nt Ends | |
|-------------------------|--|-------------------------------------|-----------------------|---|---|----------------------------|------------------------------|---------------------------------|------------------------|---------------------------------|-----------------------------------|----------------------------------|-------------------------------|
| | Outside (1) Diametar at Bevel | Inside (2) Diametar at End | Wall (2) Thickness | Center To End Dimension A, B.C. M, | Over all Lenth F, H | Over all Dimension E | Centre all Dimension 0 | Back to Face Ends K | Alignment of Ends U | outside Daimeter of Lap G | Thick ness of Lap | Fillet radious of Lap R | Outside Diameter Barrel |
| 1/2" to 2 1/2" | ± 1 | ± 8 | Not Less than | ± 2 | ±2 | ± 4 | ± 7 | ± 7 | ± 1 | ± 0-1 | Not Less than | + 0-1 | Refer Table |
| 3" to 3 1/2" | ±1 | ± 1.6 | 87.5% of Nominal | ± 2 | ± 2 | ± 4 | ± 7 | ± 7 | ± 1 | ± 0-1 | nominal pipe wall thickness | + 0-1 | Below |
| 4" | + 2-1 | ± 1.6 | | ± 2 | ± 2 | ± 4 | + 7 | ± 7 | ± 1 | ± 0-1 | uncurcoo | + 0-2 | |
| 5" to 6" | + 3-1 | ± 1.6 | | ± 2 | ± 2 | ± 7 | ± 7 | ± 1 | ± 1 | ± 0-1 | | + 0-2 | |
| 8" | ± 2 | ± 1.6 | | ± 2 | ± 2 | ± 7 | ± 7 | ± 7 | ± 1 | ± 0-1 | | + 0-2 | |
| 10" I | + 4-3 | ± 3.2 | | ± 2 | ± 2 | ± 7 | ± 10 | ± 7 | ± 2 | ± 0-2 | | + 0-2 | |
| 12" to 18" | + 4-3 | ± 3.2 | | ± 3 | ± 3 | ± 7 | ± 10 | ± 7 | ± 2 | ± 0-2 | | + 0-2 | |
| 20" to 24" | + 4-3 | ± 4.8 | | ± 3 | ± 3 | ± 7 | ± 10 | ± 7 | ± 2 | ± 0-2 | | + 0-2 | |
| 26" to 30" | + 7-5 | ± 4.8 | | ± 3 | ± 3 | ± 10 | - | - | - | - | | - | |
| 32" to 48" | + 7-5 | ± 4.8 | | ± 5 | ± 5 | ± 10 | - | - | - | - | | - | |



Size & Dimensions of Forged Flanges

600 lbs

| 600 lbs | Common sizes to 600 lbs flanges | | | | | | WELDING- NECK 600 lbs lbs | | UVP-JOINT 600 lbs | | | | | |
|---------|---------------------------------|-------|-------|-------|------|---------------|------------------------------|-------|-------------------|--------|-------|--------|-------|--------|
| Nominal | Diam. | E | Diam. | Diam. | | DRILLIN | G | Diam | (1) H | (1) H | Diam. | (1) H | Diam. | Α |
| Bore | D | Thick | F | В | Nbre | Holes Diam | DiamC | d1 | Height | Height | A | Height | A | Radius |
| 1/2 | 95.0 | 14.3 | 34.9 | 38 | 04 | 16 | 67.0 | 21.3 | 52.4 | 22.2 | 22.4 | 22.2 | 22.9 | 3.1 |
| 3/4 | 117.5 | 15.9 | 42.9 | 48 | 04 | 19 | 83.0 | 26.7 | 57.2 | 25.4 | 27.7 | 25.4 | 28.2 | 3.1 |
| 1 | 124.0 | 17.5 | 50.8 | 54 | 04 | 19 | 89.0 | 33.4 | 61.9 | 27.0 | 34.5 | 27.0 | 35.1 | 3.1 |
| 1 1/4 | 133.5 | 20.6 | 63.5 | 63 | 04 | 19 | 98.5 | 42.2 | 66.7 | 28.6 | 43.2 | 28.6 | 43.7 | 4.7 |
| 1 1/2 | 190.5 | 28.6 | 104.8 | 100 | 08 | 23 | 114.5 | 48.3 | 69.9 | 31.8 | 49.5 | 31.8 | 50.0 | 6.3 |
| 2 | 165.0 | 25.4 | 92.1 | 084 | 08 | 19 | 127.0 | 60.3 | 73.0 | 36.5 | 62.0 | 36.5 | 62.5 | 7.9 |
| 2 1/2 | 190.5 | 28.5 | 104.8 | 100 | 08 | 23 | 149.0 | 73.0 | 79.4 | 41.3 | 74.7 | 41.3 | 75.4 | 7.9 |
| 3 | 209.5 | 31.8 | 127.0 | 117 | 80 | 23 | 168.5 | 88.9 | 82.5 | 46.0 | 90.7 | 46.0 | 91.0 | 9.5 |
| 3 1/2 | 229.0 | 34.9 | 139.7 | 133 | 08 | 25 | 184.0 | 101.6 | 85.7 | 49.0 | 103.4 | 46.0 | 91.5 | 9.5 |
| 4 | 273.0 | 38.1 | 157.2 | 152 | 08 | 25 | 216.0 | 114.3 | 101.6 | 54.0 | 116.1 | 54.0 | 116.9 | 11.1 |
| 5 | 330.0 | 44.5 | 185.7 | 189 | 08 | 29 | 267.0 | 141.3 | 144.3 | 60.3 | 116.1 | 60.3 | 144.5 | 11.1 |
| 6 | 355.5 | 47.6 | 215.5 | 222 | 12 | 29 | 292.0 | 168.3 | 117.5 | 66.7 | 170.7 | 66.7 | 171.5 | 12.7 |
| 8 | 419.0 | 55.6 | 269.9 | 273 | 12 | 32 | 349.0 | 219.1 | 133.4 | 76.2 | 221.5 | 76.2 | 222.3 | 12.7 |
| 10 | 508.0 | 63.5 | 323.9 | 343 | 16 | 35 | 432.0 | 273.0 | 152.4 | 85.7 | 276.5 | 111.1 | 277.4 | 12.7 |
| 12 | 559.0 | 66.7 | 381.0 | 400 | 20 | 35 | 489.0 | 323.9 | 155.6 | 92.1 | 327.5 | 117.5 | 323.8 | 12.7 |
| 14 | 603.0 | 69.5 | 412.8 | 432 | 20 | 38 | 527.0 | 355.6 | 165.1 | 93.7 | 359.2 | 127.0 | 360.2 | 12.7 |
| 16 | 686.0 | 76.2 | 469.9 | 495 | 20 | 42 | 603.5 | 406.4 | 177.8 | 106.4 | 410.5 | 139.7 | 411.2 | 12.7 |
| 18 | 743.0 | 82.3 | 533.4 | 546 | 20 | 45 | 654.0 | 457.2 | 184.2 | 177.5 | 461.5 | 152.4 | 462.3 | 12.7 |
| 20 | 813.0 | 88.9 | 584.2 | 610 | 24 | 45 | 724.0 | 508.0 | 190.5 | 127.5 | 513.1 | 165.1 | 514.3 | 12.7 |
| 24 | 940.0 | 101.6 | 692.2 | 718 | 24 | 51 | 838.0 | 609.6 | 203.2 | 139.7 | 616.0 | 184.2 | 616.0 | 12.7 |

Size & Dimensions of Forged Flanges

| 1300 lbs | | | | | | | | | | | | | | |
|----------|---------------------------------|-------|-------|-------|------|---------------|-----------|---|--------|--------------------|-------|--------|-------|--------|
| 1500 lbs | Common sizes to 300 lbs flanges | | | | | | | /ELDING-NECK SLIP-ON 1500 1500 lbs lbs | | LAP-JOINT 1500 lbs | | | | |
| Nominal | Diam. | E | Diam. | Diam. | | DRILLING | 6 | Diam | (1) H | (1) H | Diam. | (1) H | Diam. | A |
| Bore | D | Thick | F | В | Nbre | Holes Diam | Diam C | d1 | Height | Height | A | Height | A | Radius |
| 1/2 | 121.0 | 22.2 | 34.9 | 38.0 | 4 | 22.2 | 82.5 | 21.3 | 60.3 | 31.8 | 22.4 | 31.8 | 22.9 | 3.1 |
| 3/4 | 130.0 | 25.4 | 42.9 | 44.5 | 4 | 22.2 | 89.0 | 26.7 | 69.9 | 34.9 | 27.7 | 34.9 | 28.2 | 3.1 |
| 1 | 149.0 | 28.6 | 50.8 | 25.5 | 4 | 25.4 | 101.5 | 33.4 | 73.0 | 41.0 | 34.5 | 41.3 | 35.1 | 3.1 |
| 1 1/4 | 159.0 | 28.6 | 63.5 | 63.5 | 4 | 25.4 | 111.0 | 42.2 | 73.0 | 41.0 | 43.2 | 41,3 | 43.7 | 4.7 |
| 1 1/2 | 178.0 | 31.8 | 73.0 | 70.0 | 4 | 29.0 | 124.0 | 48.3 | 82.5 | 44.5 | 49.5 | 44.5 | 50.0 | 6.3 |
| 2 | 216.0 | 38.1 | 92.1 | 105.0 | 8 | 25.4 | 165.0 | 60.3 | 101.6 | 57.2 | 62.0 | 57.2 | 62.5 | 7.9 |
| 2 1/2 | 244.5 | 41.3 | 104.8 | 124.0 | 8 | 29.0 | 190.5 | 73.0 | 104.8 | 63.5 | 74.7 | 63.5 | 75.4 | 7.9 |
| 3 | 266.5 | 47.6 | 127.0 | 133.5 | 8 | 32.0 | 203.0 | 88.9 | 117.5 | 73.0 | 90.7 | 73.0 | 91.5 | 9.5 |
| 4 | 311.0 | 54.0 | 157.2 | 162.0 | 8 | 35.0 | 241.5 | 114.3 | 123.8 | 90.5 | 116.1 | 90.5 | 116.9 | 11.1 |
| 5 | 374.5 | 73.0 | 185.7 | 197.0 | 8 | 42.0 | 292.0 | 141.3 | 155.6 | 104.8 | 143.8 | 104.8 | 144.5 | 11.1 |
| 6 | 395.0 | 82.5 | 215.9 | 229.0 | 12 | 38.0 | 317.5 | 168.3 | 171.5 | 119.1 | 170.7 | 119.1 | 171.5 | 12.7 |

Tolerance As Per B 16.5

The tolerances tabulated below, apply to all ANSI Flanges, APF large Diameter flanges, and the flanged ends of Welding Necks, Certain other tolerances apply to Orifice Flanges and those are as covered by American Gas Association recommendations.

Thread, Slip-on, Lap Joint and Blind Flanges

| Inside Diameter | Threaded | Within Limits ofboring gauge | | |
|--|---|------------------------------|--|--|
| | 10" and smaller | + 076-0 | | |
| | 12" and larger | + 01.52-0 | | |
| Outside Diameter | 24" or less over | ± 0.0625 | | |
| | 24" | ± 0.125 | | |
| Diameter of Counterbore | Same as for Inside Diameter | | | |
| Diameter of contact Face | 1.58mm Raised Face 150# &300# | ± 0.76 | | |
| | 6.35mm Raised Face above 300# Tongue & Groove or Male & Female | ± 0.50 | | |
| Outside Dia. of Hub | 5" and Smaller | + 2.28 - 0.76 | | |
| | 6" and larger | + 4.06 - 0.76 | | |
| Drilling | Bolt circle | ± 1.52 | | |
| | Bolt Hole spacing | ± 0.76 | | |
| Eccentricity Bolt circle & Facing (with respect | 2 1/2" and smaller | ± 0.76 | | |
| to bore) | 3" and larger | ± 1.52 | | |
| Thickness | 18" and Smaller | + 3.04 - 0 | | |
| | 20" and larger | + 4.82 - 0 | | |

Except where indicated, the tolerances are those established by ANSI B 16.5 and the variations are maximum. In actual practice manufacturing and inspection procedures control dimensions so closely that variations are normally much less than those listed as permitted

Welding Neck Flanges

| Inside Diameter | 10" and smaller | 0.76 | | | |
|-----------------------------------|--|---------------|--|--|--|
| | 12" to 18" | 1.52 | | | |
| | 20" and larger | + 3.04 - 1.52 | | | |
| Outside Diameter | 24" or less | 0.0625 | | | |
| | over 24" | 0.125 | | | |
| Diameter of contact Face | 1.5 8mm Raised Face 150#&300# | 0.76 | | | |
| | 6.35 mm Raised Face above 300# Tongue & Groove or Male & Female | + 0.50 | | | |
| Diameter of Hub | 5" and Smaller | + 2.28 - 0.76 | | | |
| at point of Welding | 6" and larger | + 4.06 - 0.76 | | | |
| Drilling | Bolt circle | 1.52 | | | |
| | Bolt Hole spacing | 0.76 | | | |
| Eccentricity Bolt circle & Facing | 2 1/2" and smaller | 0.76 | | | |
| (with respect to bore | 3" and larger | 1.52 | | | |
| Length thru. Hub | 4" and smaller | 1.52 | | | |
| | 5" to10" | + 1.52 - 3.04 | | | |
| | 12" and larger | + 3.04 - 4.57 | | | |
| Thickness | 18" and smaller | + 3.04 - 0 | | | |
| | 20" and larger | + 4.82 - 0 | | | |

ROUND BARS

Kvn steels (metal suppliers) are Manufacturers, Exporters and Supplier of wide range Round Bars in mumbai, India. These Round Bars & Rods are manufactured using high quality raw materials which are controlled and tested by our experts. All the Round Bars are produced as per the National & International Industrial Standards.

We have Round Bars in various types and grades such as Stainless Steel, Carbon Steel, Duplex Steel, Super Duplex Steel, Alloy Steel, Nickel Alloy, Titanium Alloy, Aluminium Alloy & Cupro-Nickel Alloy.

Stainless Steel Round Bars :: Hastelloy Buttwelded Round Bars :: Carbon Steel Round Bars :: Inconel / Incoloy Round Bars

Alloy Buttwelded Round Bars :: Copper Nickel Round Bars :: Monel Round Bars :: Alloy Steel Round Bars

Aluminum Round Bars :: Nickel Alloy Round Bars :: Titanium Round Bars :: Super Duplex Round Bars



SHEETS & PLATES

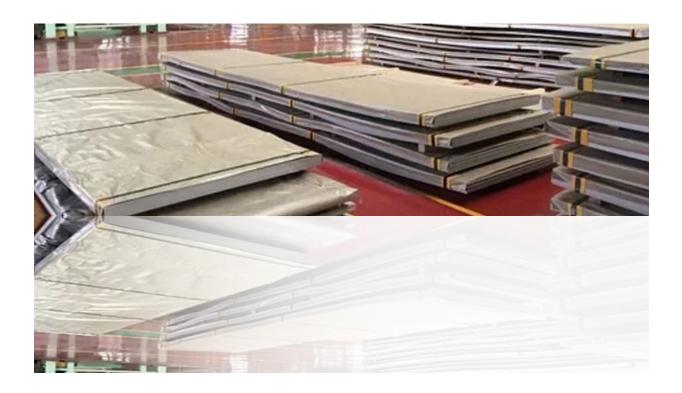
Kvn steels (metal suppliers) are Manufacturers, Exporters and Supplier of wide range Sheets & Plates in Mumbai, India. These Plates, Sheets & Coils are manufactured using high quality raw materials which are controlled and tested by our experts. All the Plates, Sheets & Coils are produced as per the National & International Industrial Standards.

We have Plates, Sheets & Coils in various types and grades such as Stainless Steel, Carbon Steel, Duplex Steel, Super Duplex Steel, Alloy Steel, Nickel Alloy, Titanium Alloy, Aluminium Alloy & Cupro-Nickel Alloy.

Stainless Steel Sheets & Plates :: Hastelloy Buttwelded Sheets & Plates :: Carbon Steel Sheets & Plates :: Inconel / Incoloy Sheets & Plates

Alloy Buttwelded Sheets & Plates :: Copper Nickel Sheets & Plates :: Monel Sheets & Plates :: Alloy Steel Sheets & Plates

Aluminum Sheets & Plates :: Nickel Sheets & Plates :: Titanium Sheets & Plates :: Super Duplex Sheets & Plates







KVN STEELS (METAL SUPPLIERS)

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